Macroporous Interconnected Hollow Carbon Nanofibers Inspired by Golden-Toad Eggs toward a Binder-Free, High-Rate, and Flexible Electrode

Yan-Bin Yin, Ji-Jing Xu, Qing-Chao Liu, and Xin-Bo Zhang*

With the rapid development of consumer electronics, electric vehicles, and renewable energy storage, electrochemical energystorage systems with high energy and rate densities are urgently required.^[1] Theoretically, supercapacitors (SCs) possess high power densities, but they suffer from low energy densities. In contrast, lithium-ion batteries (LIBs) can deliver a higher energy density; however, for their applications as versatile power sources, significant enhancement in the energy and power densities of LIBs is necessary.^[2] Therefore, the development of new electrode materials with higher capacities is highly desired to replace commercially used electrode materials. Unfortunately, the electrical conductivity of most candidate materials, including transition-metal oxides (TMOs) or transition-metal fluorides (TMFs), are intrinsically very low.^[3] Even worse, the necessary addition of inactive, insulating, and swellable polymeric binders for electrode fabrication would inevitably hinder improvements in the energy density of LIBs.^[4] Alternatively, going beyond LIB technology, rechargeable lithium-oxygen (Li-O₂) batteries have been widely proposed as competitive candidates due to their extremely high theoretical energy density.^[5] Unfortunately, because a complex solid-liquid-gas triphase region exists and the discharge product (lithium peroxide, Li2O2) is insoluble and insulating, the power density of Li–O₂ batteries is still very poor.^[6] Therefore, the development of a binder-free electrode is urgently required to simultaneously achieve rapid electronic and ionic conductivities, as well as mass and charge storage/ transport; albeit, this goal is still very challenging.

Theoretically, due to their porous and fibrous structure, good electronic conductivity, and light weight, porous carbon nanofibers (CFs) can be employed as promising electrode materials for LIBs and SCs, especially when decorated with active TMOs and/or TMFs.^[7] However, when used as oxygen cathodes in Li–O₂ batteries, without being specially optimized, the existing porous CFs still have certain shortcomings. For example, their small pore size and volume cannot provide

Y.-B. Yin, Dr. J.-J. Xu, Dr. Q.-C. Liu, Prof. X.-B. Zhang State Key Laboratory of Rare Earth Resource Utilization Changchun Institute of Applied Chemistry Chinese Academy of Sciences Changchun 130022, P. R. China E-mail: xbzhang@ciac.ac.cn Y.-B. Yin, Dr. Q.-C. Liu



Y.-B. Yin, Dr. Q.-C. Liu Key Laboratory of Automobile Materials Ministry of Education and College of Materials Science and Engineering Jilin University Changchun 130012, P. R. China

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Herein, inspired by the golden-toad spawning process as well as the favorable shape and structure of the eggs, we propose and fabricate a self-standing, light-weight, hierarchical macroporous active carbon fiber (MACF) electrode via a facile and scalable strategy. We demonstrate that template and electrospinning synthesis methods can be advantageously combined to simultaneously increase the pore volume, pore interconnectivity, and macroscopic surface openings. In addition, the integration of the macroporous carbon spheres into macroporous fiber are achieved by fine-tuning the solution viscosity and the carbon-precursor-totemplate ratio. Unexpectedly, as a proof-of-concept application, the obtained ruthenium oxide nanoparticle (RuO₂ NP)-decorated binder-free MACF electrodes exhibited excellent electrochemical performances including a high full-cycle energy efficiency, good cycle stability, and especially superior rate capability.

As shown in **Figure 1**, our synthesis strategy for MACFs was inspired and motivated by the toad spawning process as well as the favorable shape and structure of the eggs. First, the spawning process and the fibrous egg structure were imitated using an electrostatic spinning technique. Second, the colloidal shell-protected structure of the toad eggs was mimicked by embedding the spherical template (silica spheres (SS)) into a polymer matrix shell of polyacrylonitrile (PAN), where the size of SS, the ratio of the PAN to SS, and the conditions of the heat treatment were optimized. Briefly, SS were dispersed, and PAN was dissolved in dimethylformamide. Then, a glass syringe was filled with the as-prepared solution, which was electrospun to form the MACF precursor textile, followed by pre-oxidation and carbonization processes. Finally, the MACF textile was obtained after de-templating using hydrofluoric acid.

The morphology and the porous structure evolution of the MACFs were investigated by scanning electron microscopy (SEM). Interestingly, the SS were self-assembled and confined within the PAN fiber shell forming an interconnected and porous 3D textile (**Figure 2**a). After heat treatment and de-templating, the as-synthesized MACF nonwoven textile was self-standing

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Figure 1. A schematic illustration of the fabrication process and motivation of the macroporous hollow active carbon fiber cathode.

with a hierarchical 3D structure (Figure 2b) without using any additional binder. Furthermore, a high-magnification image (Figure 2c) of the obtained MACF binder-free electrode revealed that the fibers were composed of hollow macroscopic carbon spheres (≈180 nm in diameter) with plentiful surface openings and interconnected pores (20–50 nm in diameter). The nitrogen adsorption isotherm revealed a Brunauer–Emmett–Teller (BET)

surface area of 90.71 $\text{m}^2 \text{g}^{-1}$ for the MACFs (Figure 2d), and the pore-size distribution (Figure 2d inset) shows that two types of mesopores (2–5 and 20–50 nm) existed. The smaller micropores might have formed as a result of the evaporation of volatile species during the pyrolysis process, while the bigger ones might have resulted from the contact area between two neighboring SS. In MACF, there are still macropores that might not have



Figure 2. a-c) SEM images of the SS-confined PAN fibers (inset, photograph) (a) and MACF (b,c); d) the nitrogen adsorption-desorption isotherms and pore-size distribution (inset) of the MACF; e) the adsorption capacity of the MACF for various organic liquids; f) the recyclability of the MACF for the absorption of ethanol (inset, a photograph of burning MACF saturated with ethanol, g-i) diffusion of the adsorbed solution: g) initial state, and h,i) after 5 min (h) and 10 min (i).

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originated only from the SS template but also from intertwined nanofibers (Figure 2b).^[10]

Encouraged by the successful imitation of the unique shape and structure of the toad eggs, we then investigated the physicochemical properties of the MACF. It was found that the as-prepared MACF material holds a very good electronic conductivity of 3.3 S cm⁻¹, which is higher than those of porous and fibrous carbon materials, including self-assembled multiwall carbon nanotubes (2.5 S cm⁻¹),^[11a] porous carbon nanofibers modified by ZnCl₂ (1.39–1.42 S cm⁻¹),^[11b] activated carbon nanofibers/carbon black (0.62 S cm⁻¹),^[11c] and activated carbon nanofibers (0.22 S cm⁻¹).^[11c] In addition, it had a very low apparent density of only $\approx 12 \text{ mg cm}^{-3}$, which is comparable to ultralow-density materials, such as carbon nanofiber aerogels $(10 \text{ mg cm}^{-3})^{[12a]}$ and spongy graphene $(12 \text{ mg cm}^{-3})^{[12b]}$ and is much less than those of hydrophobic nanocellulose aerogels $(20-30 \text{ mg cm}^{-3})^{[12c]}$ and carbon aerogels based on furfural and resorcinol (148–746 mg cm⁻³).^[12d] More importantly, contact angle (CA) measurements showed that the MACF is hydrophobic with a water CA of 137° (Figure S2a, Supporting Information), which is crucial for many important energy-storage systems such as supercapacitors and lithium-ion/oxygen batteries using nonaqueous solutions as electrolytes to achieve a high energy density.^[13] Surprisingly, when the droplets of the commonly used Li-O2 battery solvent tetraethylene glycol dimethyl ether (TEGDME) contacted the surface of the MACF, they were instantaneously adsorbed, showing that the obtained MACF material is lipophilic with a CA of 0° (Figure S2b, Supporting Information). The lipophilicity of the MACF could ensure the uniform distribution of reactants and a high flux of electrolyte during battery reactions, thus fully utilizing the active surface of the MACF.

To further quantify the sorption ability of the MACF, commonly used organic solvents, including TEGDME, dimethyl sulfoxide (DMSO), dimethyl carbonate (DC), glycol, chloroform, pump oil, styrene, and tetrahydrofuran (THF), were used as representative examples. The adsorption efficiency was evaluated by weight gain, defined as wt% = (weight after solvent adsorption – initial weight)/initial weight. As shown in Figure 2e, the sorption efficiencies were found ranging from 6000% to 10 000%, which significantly outperformed carbon nanotubes (CNTs), activated carbon, and marshmallow-like macroporous gels,^[14] further confirming the combined merits of the MACF in terms of lipophilicity, light weight, and high porosity as well as the open-hole structure.

Because the microstructure and thermal stability are of critical importance for electrodes, especially binder-free and selfstanding electrodes, we then tested the weight variations of the MACF upon adsorption-combustion cycling. The MACF material was first saturated with ethanol and then directly ignited in air, such that the evaporation and combustion of the absorbed ethanol within the MACF generated a force effect on the morphology. Unexpectedly, the weight of the MACF and the absorption capacity remained unchanged even after 10 cycles (Figure 2f), showing that the obtained MACF possesses excellent thermal and structural stabilities (Figure S4, Supporting Information). Furthermore, to verify the mass-transport kinetics, a small piece of the MACF was dipped into 5 mL of colorless TEGDME electrolyte after adsorbing a certain amount of TEGDME (20 µL, dyed with Sudan III), and the color change of the solution was recorded. Compared to CNTs, the adsorbed dye solution of the MACF diffused out much faster (Figure 2g-i), showing that the MACF facilitated the mass transportation as a result of the hierarchical open macroporous structure, which is a prerequisite for achieving a good rate capability for energystorage devices including Li-O2 battery.

X-ray photoelectron spectroscopy shows that the MACF was doped by N, which is likely derived from the PAN (Figure S6a, Supporting Information) and thus provides the MACF with electrocatalytic activity.^[15] To further boost the electrocatalytic ability, we decorated the MACF with RuO₂ (R-MACF) as a representative electrocatalyst toward the oxygen reduction reaction (ORR) and oxygen evolution reaction (OER).^[16] Favorably, the shape and porous structure (**Figure 3**a and Figure S7,



Figure 3. a,b) TEM images of R-MACF; c) the particle-size distribution of RuO_2 NPs on R-MACF; d) an HRTEM image of R-MACF; e,f) XRD patterns (e) and Raman spectra (f) of the MACF and R-MACF.



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Supporting Information), as well as the good flexibility, still remained after RuO₂ deposition. The NPs (1.5–4.0 nm, Figure 3c) on the wall surface of the hollow carbon spheres were well dispersed (Figure 3b and Figure S8, Supporting Information) and were confirmed to be RuO₂ (HRTEM) (Figure 3d; XPS C1s, Figure S6b, Supporting Information). Due to the small NP size, the X-ray diffraction (XRD) peaks of RuO₂ are negligible for as-prepared R-MACF. However, the peaks can be clearly seen after heating the R-MACF at 240 °C for 20 min (R-MACF (H)) because of the agglomeration of NPs. The peak positions further confirm that the NPs were RuO₂ (XRD, Figure 3e)^[17] with a content of \approx 44 wt% (Figure S9, Supporting Information). It should be noted that some defects of the carbon surface were protected by the decoration of RuO₂ (Figure 3f), which might

provide stability to the surface of the carbon by suppressing side reactions, for example, in $Li-O_2$ batteries.^[18]

Inspired by the above advantages of R-MACF, including morphology, conductivity, lipophilicity, density, adsorption capability, and electrocatalytic activity, as a proof-of-concept application, R-MACF was employed as binder-free and self-standing cathode for Li–O₂ cells. For comparison, the MACF, macroporous active carbon (MAC) (Figure S10a, Supporting Information), active carbon fibers (ACFs) (Figure S10b, Supporting Information), and CNTs (Figure S10c, Supporting Information) were also prepared. Surprisingly, the specific capacity of the R-MACF cathode reached a very high value of 13 290 mA h g⁻¹ even at a high current density of 1000 mA g⁻¹ (Figure 4a), which is higher than those for MACF (11 150 mA h g⁻¹), CNTs (6810 mA h g⁻¹), MAC



Figure 4. a,b) The rate capability of $Li-O_2$ cells with the five different cathodes at a current density of 1000 (a) and 2000 mA g^{-1} (b); c) the 30th discharge–charge curves of the four remaining $Li-O_2$ cells; d) the cycle performance of R-MACF at a current density of 300 mA g^{-1} and a specific capacity limit of 1000 mA h_2^{-1} ; e) the terminal discharge voltage of $Li-O_2$ cells with the five types of cathodes.



(5307 mA h g⁻¹) ,and ACF (1737 mA h g⁻¹). Unexpectedly, at an even higher current density of 2000 mA g⁻¹, the Li–O₂ cells with R-MACF still exhibited a very high capacity of 9112 mA h g⁻¹ (Figure 4b), demonstrating an excellent rate capability (Table S1, Supporting Information).

Because the rate capability of Li–O₂ battery is generally considered to be determined by the Li⁺ and O₂ diffusion and charge transfer processes, the obtained superior rate capability mentioned above should be attributed to the combined advantages of R-MACF: i) the hierarchically porous structure having macroscopic surface openings, a high lipophilicity, and a high adsorption capability could ensure the high diffusion flux of Li⁺ and O₂ as well as avoid clogging of the discharge product, bulk Li₂O₂; ii) the good conductivity and fibrous 1D structure could offer a "highway" for charge transfer; iii) the superior thermal and structural stability could help maintain the integrity of the binder-free electrode upon severe volume expansion/shrinkage during discharge/charge processes; iv) the RuO₂ NPs could promote the ORR/OER.

Other important improvements were the energy conversion efficiency (EE) and cycling stability. Even after 29 discharge/ charge cycles (Figure 4c), the charge overpotential of the Li– O_2 battery with R-MACF was still only as low as 0.66 V, equaling an EE of 78%, which is better than those of the other four remaining Li– O_2 batteries with CNT (1.53 V; EE: 59%), MAC (1.47 V; EE: 58%), or MACF (0.82 V; EE: 70%) cathodes. Furthermore, even after 154 cycles (Figure 4d,e), the terminal discharge voltage was still above 2.0 V for a Li– O_2 battery with a R-MACF cathode, showing good cycling stability. In sharp contrast, the discharge voltages of the ACF, MAC, CNTs, or MACF

cathodes degraded to <2.0 V after only 6, 62, 73, and 110 cycles (Figure 4e and Figure S11a–d, Supporting Information), respectively. These significant enhancements in the EE and stability further confirm the efficiency of the tailored structure and the effectiveness of RuO₂-decorated R-MACF. In addition, the morphology of the R-MACF after 100 discharge–charge cycles was investigated (Figure S12, Supporting Information). Remarkably, the macroporous structure was still well maintained in a harsh oxidative environment, which suggests a good structural stability of R-MACF.

Because of the good flexibility of R-MACF, flexible Li–O₂ cells were successfully built (Figure S13a–c, Supporting Information). Interestingly, the as-prepared flexible Li–O₂ battery demonstrated a stable cycling performance for 73 cycles at a current of 800 μ A with a capacity limited to 2.4 mA h (Figure S13d, Supporting Information). Coupled with the above-obtained high specific capacity, rate capability and cycling stability, flexible Li–O₂ batteries with R-MACF could be a promising candidates for use in next-generation flexible electronics, and could compete with inspirational prototypes of lithium-ion batteries, which are still plagued by low theoretical energy densities.

To further understand the underlying mechanism for the above-obtained significantly enhanced electrochemical performances, the morphology and distribution of the discharge product inside the electrode after the first discharge were investigated using a cross-section SEM technique. The porous structure can be maintained for a very thick (\approx 130 µm) R-MACF electrode (**Figure 5**a) even after the discharge process and, more importantly, the discharge product was dispersed well within the whole electrode (Figure 5b–d), showing that the R-MACF



Figure 5. a-d) Cross-section SEM images of R-MACF and CNT e-h) cathodes with a cut-off voltage of 2.2 V.



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can offer adequate and uniform solid–liquid–gas triphase regions due to its unique porous structure and the decoration with evenly dispersed RuO₂ NPs, which improves the specific capacity, rate capability, EE and cycle stability. On the contrary, for the conventional CNTs electrode (which is much thinner, \approx 35 µm), the discharge product only aggregated on its surface and seriously blocked the pores and channels (Figure 5f–h and Figure S14, Supporting Information), inevitably resulting in the insufficient utilization of the CNT electrode and the poor electrochemical performances.

In summary, to meet the challenges of simultaneously achieving rapid electronic and ionic conductivities and favorable mass storage/transport for the fundamental electrochemical energy-storage processes, a binder-free and self-standing MACF electrode was designed and fabricated. The fabrication process involved a facile and scalable method combining electrospinning and template techniques to imitate the golden-toad spawning process as well as the favorable shape and structure of the eggs. The obtained MACF electrode exhibited suitable characteristics including high electrical conductivity, low cost, and density, superior mechanical and thermal stabilities and excellent mass adsorption and transport properties. Unexpectedly, as a proof-of-concept application, the electrode enhanced the Li–O₂ battery, demonstrating superior electrochemical performance, including a high specific capacity, a good cycling stability, and an especially excellent rate capability. Furthermore, resulting from the good flexibility of the electrode, a flexible Li-O2 cell was successfully built, which provides new hope for flexible electronics, which are plagued by the low theoretical energy density of the available flexible power sources. The MACF-boosted advantages, as well as the scientific understanding, could be extended to other storage/conversion systems wherein fast ion/electron and mass storage/transportation, as well as mechanical and thermal robustness, are highly required.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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